



## Software for Wenzel / Hofler CNC Gear Testers

## We offer Software, Calibration ,breakdown & AMC services for Wenzel make CNC Gear Measuring Machine

| Tre oner core.   | make CNC Gear Measuring Machine   |
|--|---|
| Software   | Discretion  TBevel: to check straight and spiral pinion and gears   |
|  | Bevel gear software to check straight and spiral pinion and gears.  Measurement and evaluation:   |
|  | <ul> <li>Flank topographie, Profile- or lead line, pitch and runout as well as<br/>tooth thickness.</li> </ul>  |
| The state of the s | <ul> <li>Evaluation according to DIN, AGMA or free Tolerances.</li> </ul>   |
|  | <ul> <li>Messurement of tip- and root cone.</li> <li>Interfaces to Gleason GAGE, Zafe, Kimos, Komet und Oerlikon are available.</li> </ul>                            |
|  | TReverse: Reverse engineering of Spur & Helical gears   |
|  | Inspection and evaluation:  |
|  | <ul> <li>Evaluates the profile and/or the lead by scans or by probing discrete<br/>points of the gear.</li> </ul>   |
|  | Executes the measuring tasks which are necessary for the evaluation automatically by the function "Create missing tasks"  |
|  | TAbd: Face coupling and clutch teeth gear inspection  |
|  | Program for inspection of symmetrical or asymmetrical crown gears with the following achievements   |
|  | Measurement and digitising of 2 top faces in a scanning mode  |
|  | <ul> <li>Calculation of the top surface from the scanning procedure</li> <li>Calculation of the top width with a defined radius</li> </ul>                            |
|  | <ul> <li>Calculation of the top deviations to the gear axis</li> <li>Inspection of relief (flank angle) of the gear (with cylindrical gear</li> </ul>                 |
|  | program)  • Inspection of clutch tooth profiles (with cylindrical gear program)   |
|  | Output of numerical results, including document heading on the printer  |
|  | Top surface topography     Top angle measurement  |
|  | Front angle measurement  Throws Coffeen to the classical accounts   |
|  | TWorm: Software to check cylindrical worms.  Measurement and evaluation of:   |
| 2022   |   |
|  | <ul> <li>Profile, lead, pitch and runout (min. 3 threads), as well as tooth<br/>thickness.</li> </ul>   |
|  | <ul> <li>Evaluation according to DIN Norm or free Tolerances.</li> <li>ZK-, ZI-, ZA-, ZN- und ZC Profils can be checked</li> </ul>                                    |
|  | TWormWheel: Software to check worm wheels.  |
|  | Evaluation of the lead topography according to the master gear method as well as pitch measurement  |
| Salt Consu   | well as pitch measurement   |
|  | T-Hob:Inspection Of HOB cutters   |
|  | Software to check single or multiple thread hobs with straight or left- resp. right-handed direction and different profile forms.                                     |
|  | The measurement tasks can be evaluated according to DIN 3968, AGMA 1102-A03 or free tolerances incl. protuberance.  |
|  | T-Shaver- to inspect Gear saving cutters  |
|  | <ul> <li>Parallel shaving cutters</li> <li>Plunge shaving cutters</li> </ul>  |
| * FRANKA MANNEY  | Diagonal shaving cutters  |
|  | T-Cut: To Inspect of Gear Shaping Cutter  |
|  | Automatic inspection of straight and helical shaping cutters with conical   |
| The same of the sa | envelope and step grindings. Windows based input dialog   |
| (a Company of the Contract of the Special Contract of the Cont | TShaft: Software to measure and evaluate form and position on   |
|  | Pinmeter length roundness flatness angularity position and many others  |
| No.   Al   Al   Al   Al   Al   Al   Al   A   | Diameter, length, roundness, flatness, angularity, position and many others can be checked.   |
| Stirt (Arthursten 1967)  | Scanning of unknown conturs with evaluation is also possible.   |
| Spline   | TSpline: Spline shafts and spline bore hubs with straight flanks as well as serrated toothing (e.g. ISO 14 / DIN / ISO 5472 or DIN / ISO 6413 etc.)                   |
|  | Measuring possibilities with TSpline software:  |
|  | -Lead inspection -Pitch inspection  |
| - Mills  | -Runout inspection -Profile inspection  |
| -  | T-Root: Software to scan and evaluate a gear root radius and grinding steps.  |
| 10 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A   | A segment of the gear will be scanned.  The most fillet and its in warment of the helice and he conducted.  |
|  | <ul> <li>The root fillet radius in respect of the helix angle can be evaluated.</li> <li>Grinding steps can also be evaluated</li> </ul>                              |
|  |   |
|  | T-Cam: To Inspect of Camshafts  |
| i i  | <ul> <li>The measurement is carried out by a ball stylus</li> <li>Calculation on other probe shapes optional</li> </ul>   |
| (39) (30) (30) (30) (30) (30) (30) (30) (30  | <ul> <li>Reading-in of the nominal contour as ASCII file (optional with TDatacon)</li> <li>Measurement of the actual contour with graphical display of the</li> </ul> |
| 1   1   1   1   1   1   1   1   1   1  | actual/required values  • Display of the curves as a linear plot  |
|  |   |